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**I-10128 Torino (IT)**(54) **Optoelectronic barrier.**

(57) Pulse formers (14) driving respective LEDs (12) are energized by the cells of a shift register (16) clocked by a clock line (CK), and to whose first cell an initial pulse is applied by a first signal generator (GR). A barrier-end line (FB) is connected to the output of the shift register and to the input of the first signal generator. The latter resets the shift register cells through a reset line (RS). a plurality of photodiodes (42) facing the LEDs are connected in common to a bus line (BUS) through electronic switches (44) which are closed in turn by the cells of a shift register (46) similarly controlled by a second signal generator (GE) in synchronism with the first. The two shift registers, including the associated LEDs or photodiodes may form blocks connected in cascade.

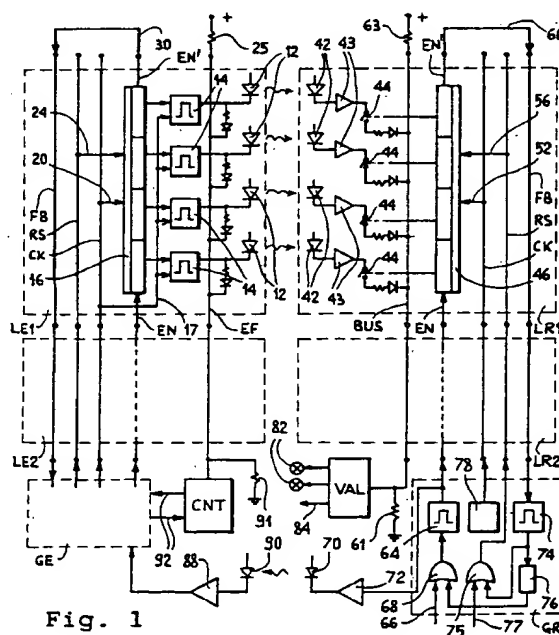


Fig. 1

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This invention is concerned with a multi-ray optoelectronic barrier (or light curtain) using LEDs and photodiodes.

As is known, the optoelectronic barrier is based on the principle of maintaining a generally infrared light ray across a passage which is to be monitored, and of detecting breaks in the ray in order to deliver a signal that the barrier has been infringed.

Due to their immaterial nature, optoelectronic barriers have the important advantage that they do not put any physical obstacles in the passages which are to be protected or monitored, that they react at high speed and that, due to the use of infrared light, they are invisible. Because of these reasons, they are meeting with increasing favour in different applications, such as: accident prevention equipment for access to presses, tool machines, dangerous environments, etc.; theft prevention equipment or equipment for controlling access to restricted areas; access control for highway toll gates and the like.

An optoelectronic barrier comprises several light-emitting diodes (LEDs) generating rays, usually parallel, and directed to respective photodiodes, for monitoring wide passages with a fine raster, i.e. with detection of breaks even when narrowly localized. It is therefore necessary that each photodiode only reads the ray of its associated LED, and to such end the LEDs are energized in a discrete succession, while the corresponding photodiode is enabled in synchronism. Since the photodiodes may be several tens or hundreds, it is known to convey their output signals to multiplexer circuits controlled by an addressing unit, in order to lead the signal from the instantaneously enabled photodiode to a common evaluating circuit, which analyzes the intensity and/or duration of the received signal.

In consideration of the great diversity of applications listed above, and of the different number of infrared rays (i.e. of LEDs and photodiodes) installed in different situations, the multiplex and control logic must be designed for each case: this circumstance forces the manufacturer to maintain in production a broad range of versions. Moreover, an optoelectronic barrier, once installed, cannot be modified, i.e. it cannot be adapted to possible physical changes in the protected area: if, say, the access passage to a tool machine is broadened or reduced, the barrier must be replaced with another version, designed for the new size.

The above-described situation is a source of waste of efforts and time devoted to setting-up, and therefore increases the cost of the barrier, particularly in constantly changing environments such as often are industrial plants.

Consequently, a main object of the invention is to provide an optoelectronic barrier having a modular structure, which can be installed in different versions without changes or adaptations in the control circuits, independently of the number of rays comprising the raster of the barrier.

Another object is to provide such barrier so that it can be easily modified in the number of its rays, even after installation, without a need for modifying its circuits.

Still another object of the invention is to provide an optoelectronic barrier where monitoring of malfunctions such as simultaneous enabling of several photodiodes and/or LEDs can be implemented without appreciable cost increase.

The invention achieves the above and other objects and advantages, such as will appear from the following disclosure, by providing a light-emitting unit for optoelectronic protection barriers, characterized in that it comprises a plurality of LEDs enabled by respective pulse formers, which are in turn enabled by respective cells of a shift register, an input enabling line connected to the input of said shift register and an output enabling line connected to the output of said shift register, a clock line having an input terminal and an output terminal, a reset line having an input terminal and an output terminal, and a barrier-end line having an input terminal and an output terminal.

The invention also provides a light-receiving unit for optoelectronic protection barriers, characterized in that it comprises a plurality of photoreceivers connected in common to a single bus line through respective electronic switches which are enabled by respective cells of a shift register, an input enabling line connected to the input of said shift register and an output enabling line connected to the output of said shift register, a clock line having an input terminal and an output terminal, a reset line having an input terminal and an output terminal, a barrier-end line having an input terminal and an output terminal, and circuit means connecting the output enabling line to the input terminal of the barrier end line.

The invention further provides an optoelectronic barrier, characterized in that it comprises:

a) a plurality of light-emitting units as above, having their respective clock line, reset line and barrier-end line connected in series from one light-emitting unit to the next, and the output enabling line of each light-emitting unit being connected to the input enabling line of the next light-emitting unit, and circuit means connecting the output enabling line of the last light-emitting unit to its barrier-end line;

b) signal generating circuits for said light-emitting units, connected to the input enabling line and to the clock, reset and barrier-end lines of

the first of said light-emitting units, and adapted to supply a continuous sequence of clock pulses to the clock line, to supply a single pulse to said input enabling line upon an external command, and to supply a single pulse to said reset line upon appearance of a pulse on the barrier-end line of said first light-emitting unit;

c) a plurality of light-receiving units as above, having their respective clock line, reset line and barrier-end line connected in series from one light-receiving unit to the next, and the output enabling line of each light-receiving unit being connected to the input enabling line of the next light-receiving unit, and circuit means connecting the output enabling line of the last light-receiving unit to its barrier-end line;

d) signal generating circuits for said light-receiving units, connected to the input enabling line and to the clock, reset and barrier-end lines of the first of said light-receiving units, and adapted to supply a continuous sequence of clock pulses to the input terminal of the clock line, to supply a single pulse to said input enabling line upon an external command, and to supply a single pulse to said reset line upon appearance of a pulse on the barrier-end line of said first light-receiving unit;

e) an evaluator circuit for evaluating the signals received by the photodiodes, whose input is connected to the free terminal of bus line of said first light-receiving unit; and

f) synchronizing means between said signal generating circuits of the light-receiving unit and said signal generating circuits of the light-emitting unit.

The invention will now be disclosed in more detail with reference to a preferred embodiment shown in the attached drawing given by way of illustrative and nonlimiting example, and wherein:

Fig. 1 is a block circuit diagram of the preferred embodiment of an optoelectronic barrier according to the invention; and

Fig. 2 is a collection of graphs showing certain operative signals of the optoelectronic barrier of Fig. 1.

With reference to Fig. 1, the optoelectronic barrier according to the invention comprises several light-emitting units LE1, LE2 in cascade, corresponding light-receiving units LR1, LR2, also in cascade, a signal generating circuit GR for the light-receiving units, a similar signal generating circuit GR for the light-emitting units, an evaluator circuit VAL of the signals received by the light-receiving units, and a checking circuit CNT monitoring the operation of the light-emitting units.

For the sake of simplicity, only two light-emitting units and two corresponding light-receiving units have been shown, although the barrier ac-

cording to the invention can comprise an arbitrary number of units in cascade. Moreover, also for the sake of simplicity, units LE2 and LR2 and circuit GE have been only indicated with a broken block, without showing their components, which are intended to be similar to LE1, LE2 and GR.

Light-emitting unit LE1 is a modular block having four light-emitting diodes or LEDs 12, energized by respective pulse formers 14, which are driven by respective cells of a shift register 16 and by a clock signal applied through a line 17. LEDs 12 are focused and aligned as known, so that they generate respective parallel infrared rays.

The input to the first cell of shift register 16 is tied to an input enabling line EN, while the output of its last cell is tied to an output enabling line EN'. Light-emitting unit 10 also includes a clock line CK having opposite terminals, from which are derived both the above clock line 17 to pulse formers 14 and a line 20 to shift register 16 for supplying its clocking signal. A reset line RS also goes across light-emitting unit 10 between opposite terminals, and from it is derived a line 24 for leading a reset signal to shift register 16 for resetting its cells. Finally, a barrier-end line FB (the purpose of which will be explained later) also extends between opposite terminals.

The outputs of pulse formers 14 are connected in common, via respective uncoupling means comprising diodes and resistors, to an operation check line EF, which extends between opposite terminals. The high end of line EF is connected to the high supply voltage through a resistance 25.

Finally, a jumper 30 connects the end of output enabling line EN' to the terminal of barrier-end line FB of light-emitting unit LE1.

It is understood that light-emitting unit LE1 will be provided in practice with supply and ground lines, not shown in the drawing for simplicity.

Light-emitting unit LE2 is identical to unit LE1, and a disclosure of it is therefore omitted. Its lines EN, CK, RS and FB are connected to the corresponding lines of light-emitting unit LE1, respectively. The opposite ends of lines EN, CK, RS and FB of unit LE2 are driven by signal generator GE directly.

Light-receiving unit LR1 comprises, similarly to the light-emitting unit, a modular block having four photodiodes 42, driving respective amplifiers 43, whose outputs are connected to respective electronic switches 44; the control electrodes of the latter are driven by respective cells of a shift register 46 having four cells. Electronic switches 44 are connected in common, via uncoupling members comprising diodes and resistances, to a common bus line BUS. Photodiodes 42 are focused and aligned in known manner so that they will receive the respective infrared rays generated by LEDs 12

of the corresponding light-emitting unit LE1.

Similarly to light-emitting unit LE1, light-receiving unit LR1 also comprises an input enabling line EN and an output enabling line EN' for shift register 46, as well as clock, reset and barrier-end lines CK, RS and FB, respectively, each having opposite terminals. Respective connections 52 and 56 carry clock and reset signals to the appropriate control inputs of shift register 46. A jumper 60 connects the output enabling line EN' of light-receiving unit LR1 to a terminal of its barrier-end line FB.

Light-receiving unit LR2 is identical to unit LR1, and a disclosure is therefore omitted. Its lines EN, CK, RS, FB and BUS are connected to the corresponding lines of light-receiving unit LR1, respectively, while their opposite ends are driven by signal generator GE directly, except for bus line BUS, which goes to evaluator circuit VAL.

The terminal of bus line BUS which is connected to the input of evaluator circuit VAL is also tied to ground via a resistance 61, while the opposite end of the same line (on light-receiving unit LR1) is connected to the high supply voltage through a resistance 63.

Signal generator GR of the light-receiving units comprises: a first monostable multivibrator 64, which can be driven by an external line 66 through an OR gate 68 for supplying an initial pulse to enabling line EN of light-receiving unit LR2, and also to a synchronizing LED 70 via an amplifier 72 for purposes that will be explained later; a second monostable multivibrator 74, whose input is connected to barrier-end line FB of light-receiving unit LR2 and whose output is connected to line RS of the same light-receiving unit through an OR gate 75; a delay circuit 76, receiving the output of the second monostable multivibrator 74 and applies it, with a predetermined delay, to OR gate 68 for driving the first monostable multivibrator 64; an external command line 77 which is connected to a second input of OR gate 75; and finally, a clock generator 78, known per se, which is connected to line CK for supplying it with a uniform succession of clock pulses.

Evaluator circuit VAL is adapted to examine, in succession, the signals coming from bus line BUS (synchronously with the clock signal which it receives through a line not shown). It should be noted that, due to resistances 61 and 63, bus line BUS behaves as a resistive divider, and allows evaluator circuit VAL to receive analog signals from the line, and to classify the signal levels according to criteria more sophisticated than normally possible in barriers using multiplexing of the photodiode signals. Therefore, evaluator circuit VAL can be designed in a manner known per se, using window comparators and the like, so that it can establish not only when a ray emitted by a LED 12 has been

intercepted, but also if, say, a malfunction is maintaining two or more electronic switches 44 closed, thus causing an abnormal rise of the signal level on bus line BUS. Intercept and malfunction signals are issued on pilot lights such as 82, or on a line 84 leading to further processing. Besides, circuit VAL may be of any known type, including single or many-level comparators, and its description is therefore omitted.

Signal generator GE is similar to signal generator GR, and drives in a similar way the lines EN, CK, RS and FB of light-emitting unit LE2. It is synchronized, through an amplifier 88, by a photodiode 90, which is optically coupled with LED 70.

Line EF of light-emitting unit LE2 is tied to ground through a resistance 91, and this junction is tied to the input of an operation checking logic CNT, which verifies that the signals applied to LEDs 12 are normal, in cooperation with signal generator GE through lines 92. Such verification is known in the field, and its description is therefore omitted. However, it should be noted that the analog nature of operation check line EF (similarly to bus line BUS) allows the checking to detect multiple-level changes in the signal.

With reference also to Fig. 2, diagram CK shows the clock signal ass continuously generated by signal generator GR, and consisting of a uniform succession of pulses. When an external command is applied to line 66, manually or by command circuits not shown, monostable multivibrator 64 generates a single enabling pulse shown in diagram ST of Fig. 2. This sets the first cell of the shift register of the first light-receiving unit LE2, with consequent closure of the associated electronic switch 43 and energization of the corresponding photodiode 42. At the same time, LED 70 is also energized to transmit a pulse to photodiode 90, and signal generator GE is driven to apply an identical and synchronous enabling pulse ST on line EN of the first light-receiving unit LR2. The enabled LED 12 therefore emits a light pulse, which may or may not reach the corresponding photodiode 43, depending on whether an obstacle is or is not placed in its path. The signal developed by photodiode 43 is collected on analog bus line BUS and is applied to evaluator circuit VAL for examination.

At the next clock cycle, initial pulse ST is propagated to the next cell of the shift register, both in the light-emitting side and in the light-receiving side. The next LED is therefore energised, and the next photodiode is connected to the bus line BUS through the associated electronic switch 44, while the electronic switch of the preceding photodiode is opened.

The above operative cycle is thus repeated for each cell of the shift registers of the first units LE2 and LR2, and then goes on to the shift registers of units LE1, LR1, eventually reaching the last cells of the shift registers of the last units. The output pulse on the output enabling line of the last light-receiving unit is then propagated to the barrier-end line FB through jumper 60, and drives monostable multivibrator 74 (diagram FB of Fig. 2), which immediately applies a pulse to reset line RS (diagram RS of Fig. 2). From such line, the reset command for the entire system is simultaneously applied to all the shift registers of all the light-receiving units in cascade.

The pulse generated by monostable multivibrator 74 is also delayed of a delay time DL in delay circuit 76, and is applied (diagram ST of Fig. 2) to OR gate 68, from which the entire cycle is re-started.

The same operation is repeated in the same time for the light-emitting side, due to the return taking place over jumper 30. At each new start, signal generator GE is also resynchronized through optoelectronic coupling 70, 90. A command pulse can be applied on line 77 to reset the system at any time, thus stopping the operation of the barrier.

For the sake of simplicity, the above disclosure and illustration has ignored the propagation delays of the signals in the several circuits, and consequently also the means and the circuitual techniques for maintaining synchronization among the different parts of the system notwithstanding such delays. For the person skilled in the field, the implementation of such techniques is obvious, once the principles of the invention as disclosed above have been learned.

It is understood that the light-emitting and the light-receiving units might be more than two, and in fact their number can be changed at will without having to modify the control circuits, because the ray scanning continues automatically down to the last ray, the signaling of the barrier end also being automatic.

Although the light-emitting and the light-receiving units shown each comprise four LEDs or four photodiodes respectively, with an equal number of cells in the associated shift register, in practice each unit could comprise a different number of LEDs or photodiodes, e.g. ten or more, the shift registers comprising an identical number of cells. Such number, moreover, is not necessarily the same in each unit, as in fact modules of different sizes could be provided, for a greater flexibility in the assembly of the desired barrier. It has been shown above that the operation is independent of the number of units connected in cascade.

The optical coupling for synchronization between the light-receiving side and the light-emitting

side might be replaced by a cabled connection. Moreover, it should be understood that the control circuits such as signal generators GR and GE have been shown by way of example only: their operation might be obtained by means of many other forms of implementation, including a microprocessor which is programmed to generate the cycle described, possibly with incorporation of other accessory functions such as safety procedures, automatic data collection, etc., which have not been described here for the sake of simplicity and because they are known in the field.

### Claims

1. A light-emitting unit for optoelectronic protection barriers, characterized in that it comprises a plurality of LEDs (12) enabled by respective pulse formers (14), which are in turn enabled by respective cells of a shift register (16), an input enabling line (EN) connected to the input of said shift register and an output enabling line (EN') connected to the output of said shift register, a clock line (CK) having an input terminal and an output terminal, a reset line (RS) having an input terminal and an output terminal, and a barrier-end line (FB) having an input terminal and an output terminal.
2. The light-emitting unit of claim 1, characterized in that it further comprises an operation check line (EF) having an input terminal and an output terminal, and connected in common to the outputs of said pulse formers (14).
3. A light-receiving unit for optoelectronic protection barriers, characterized in that it comprises a plurality of photoreceivers (42) connected in common to a single bus line (BUS) through respective electronic switches (44), which are enabled by respective cells of a shift register (46), an input enabling line (EN) connected to the input of said shift register and an output enabling line (EN') connected to the output of said shift register, a clock line (CK) having an input terminal and an output terminal, a reset line (RS) having an input terminal and an output terminal, and a barrier-end line (FB) having an input terminal and an output terminal.
4. An optoelectronic barrier, characterized in that it comprises:
  - a) a plurality of light-emitting units according to claim 1, having their respective clock line (CK), reset line (RS) and barrier-end line (FB) connected in series from one light-emitting unit (LE2) to the next (LE1), and the output enabling line (EN') of each light-

emitting unit being connected to the input enabling line (EN) of the next light-emitting unit, and circuit means (30) connecting the output enabling line of the last light-emitting unit to its barrier-end line;

b) signal generating circuits (GE) for said light-emitting units, connected to the input enabling line and to the clock, reset and barrier-end lines of the first of said light-emitting units, and adapted to supply a continuous sequence of clock pulses to the clock line, to supply a single pulse to said input enabling line upon an external command, and to supply a single pulse to said reset line upon appearance of a pulse on the barrier-end line of said first light-emitting unit;

c) a plurality of light-receiving units according to claim 3, having their respective clock line (CK), reset line (RS) and barrier-end line (FB) connected in series from one light-receiving unit (LR2) to the next (LR1), the output enabling line (EN') of each light-receiving unit being connected to the input enabling line (EN) of the next light-receiving unit, and circuit means (60) connecting the output enabling line of the last light-receiving unit to its barrier-end line;

d) signal generating circuits (GR) for said light-receiving units, connected to the input enabling line and to the clock, reset and barrier-end lines of the first of said light-receiving units, and adapted to supply a continuous sequence of clock pulses to the input terminal of the clock line, to supply a single pulse to said input enabling line upon an external command, and to supply a single pulse to said reset line upon appearance of a pulse on the barrier-end line of said first light-receiving unit;

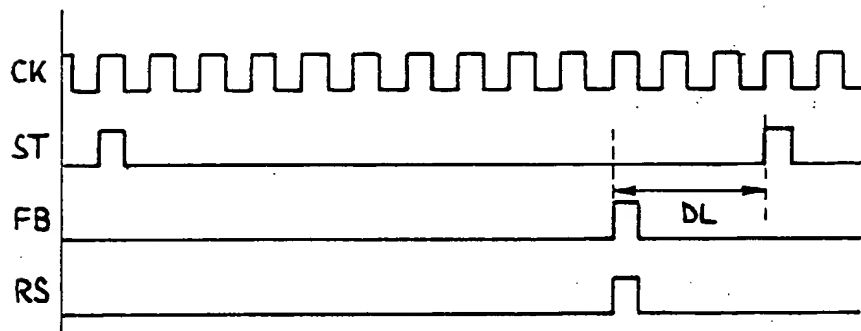
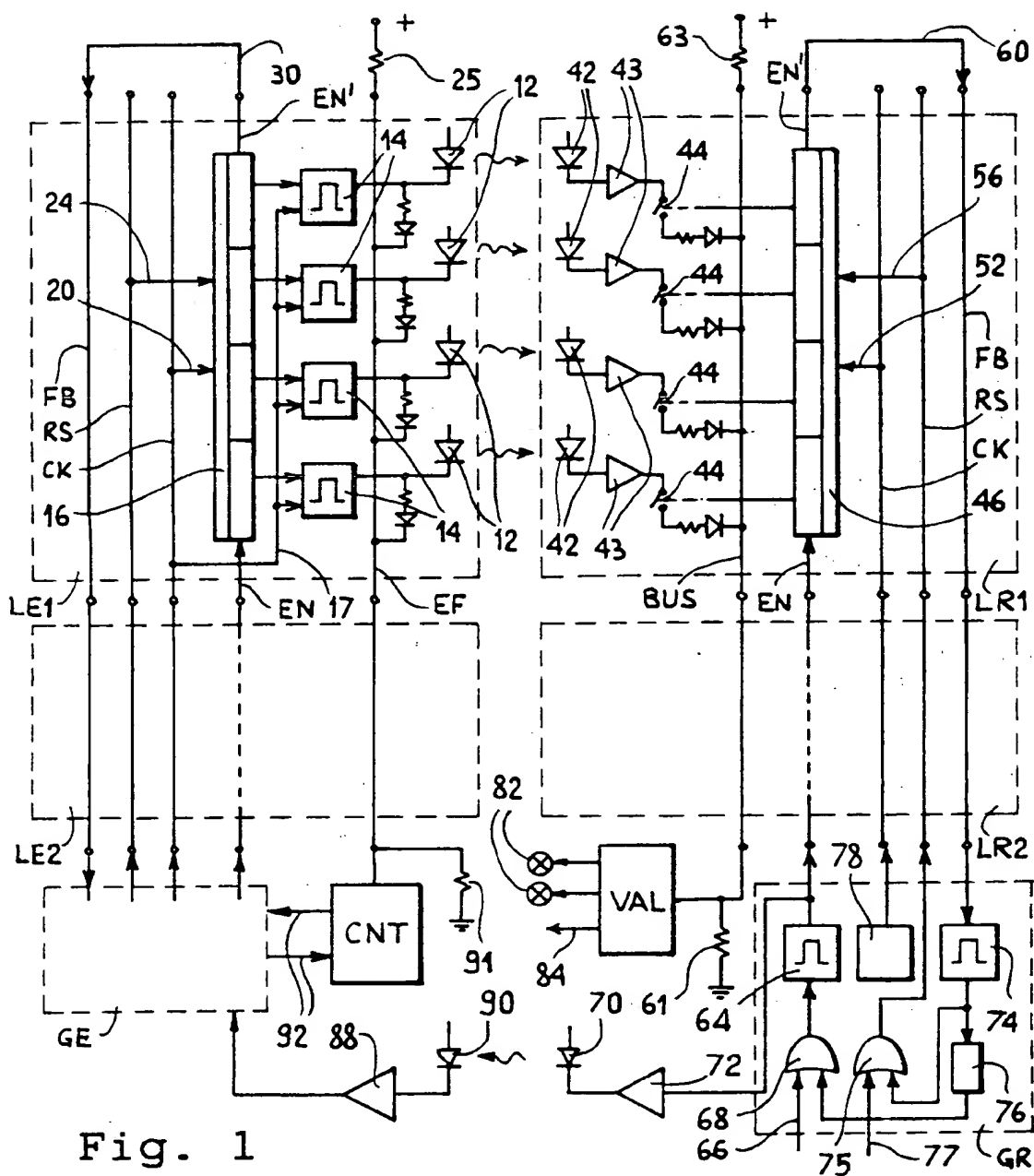
e) an evaluator circuit (VAL) for evaluating the signals received by the photodiodes (42), whose input is connected to the free terminal of bus line (BUS) of said first light-receiving unit; and

f) synchronizing means (70, 72, 88, 90) between said signal generating circuits of the light-receiving unit and said signal generating circuits of the light-emitting unit.

5. The optoelectronic barrier of claim 4, characterized in that the free terminal of the bus line (BUS) of said first light-receiving unit is also connected to a first fixed voltage through a first resistance (63) and the free terminal of the bus line of the last light-receiving unit is connected to a second fixed voltage through a second resistance (64), whereby the line is

able to transfer analog signals.

6. The optoelectronic barrier of claim 4, characterized in that said first and second fixed voltages correspond to the opposite ends of an electric supply source for the barrier.
7. The optoelectronic barrier of one of claims 4 to 6 and claim 2, characterized in that the operation check lines (EF) of the succession of light-emitting units are connected in series to each other, and the free terminal of the operation check line of the first light-emitting unit is connected to the input of logical circuits for monitoring regularity in operation (CNT).
8. The optoelectronic barrier of claim 7, characterized in that the free terminal of the operation check line of said first light-emitting unit is also connected to a first fixed voltage through a first resistance (25) and the free terminal of the operation check line of the last light-emitting unit is connected to a second fixed voltage through a second resistance (91), whereby said line is able to transfer analog signals.
9. The optoelectronic barrier of claim 8, characterized in that said first and second fixed voltages correspond to the opposite ends of an electric supply source for the barrier.
10. The optoelectronic barrier of one of claims 4 to 9, characterized in that said circuit means connecting the output enabling line and the barrier-end line in said light-emitting unit and said circuit means connecting the output enabling line and the barrier-end line in said light-receiving unit comprise respective direct connections.
11. The optoelectronic barrier of one of claims 4 to 10, characterized in that it further comprises a checking logic having an input driven by the operation check line of the first light-emitting unit.
12. The optoelectronic barrier of one of claims 4 to 11, characterized in that said synchronizing means between the signal generating circuits for the light-emitting unit and the signal generating circuits for the light-receiving unit comprise a LED which is periodically energized by said signal generator for the light-receiving unit and a photodiode optically coupled to said LED and driving the signal generator for the light-emitting unit.





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## EUROPEAN SEARCH REPORT

Application Number

EP 92 83 0202

DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int. Cl.5)
X	DE-A-3 939 191 (LUMIFLEX) * column 3, line 32 - column 4, line 48; figures 1,2 *	1,3,4	G08B13/183
Y	* column 4, line 49 - line 53 *	2	
Y	US-A-3 970 846 (SCHOFIELD ET AL) * column 5, line 12 - line 28; figure 3 *	2	
X	GB-A-2 023 282 (TELUB) * page 3, line 26 - line 32; figures 2,3 * * page 4, line 47 - line 49 *	12	
A	WO-A-8 907 276 (ERWIN SICK) * abstract; figure 1 *		
A	EP-A-0 230 517 (AG FUR INDUSTRIELLE ELEKTRONIK AGIE) * abstract; figure 1 *		
The present search report has been drawn up for all claims			TECHNICAL FIELDS SEARCHED (Int. Cl.5)
			G08B G01V F16P
Place of search BERLIN		Date of completion of the search 16 DECEMBER 1992	Examiner BREUSING J.
<b>CATEGORY OF CITED DOCUMENTS</b>			
X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document		I : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons * : member of the same patent family, corresponding document	

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